

CLAIMS

I claim:

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1. A form with integrated label comprising:
 - a form layer having top and bottom surfaces and a periphery;
 - at least one die cut through the top and bottom surfaces within the periphery of the form layer, defining at least one portion of the form layer within the die cut;
 - a patch layer, having a periphery and top and bottom surfaces;
 - a layer of repositionable, peelable adhesive wherein the bottom surface of the patch layer is adhesively but removably secured to the top surface of the form layer over the entire die cut and the entire form layer portion;
 - the patch layer, adhesive layer and form layer portion comprising an integrated label; and
 - wherein the adhesive layer has a greater affinity for the bottom surface of the patch layer than the top surface of the form layer such that when the label is removed from the form, the portion of the adhesive layer that is not between the patch layer and the form layer portion is exposed and stays adhered to the bottom surface of the patch layer.

Sub B1

2. The form with integrated label of Claim 1 wherein at least the top surface of the patch layer and the top and bottom surfaces of the form layer are capable of accepting printed indicia thereon.

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3. The form with integrated label of Claim 1 wherein the patch layer is composed of a substantially translucent material.
4. The form with integrated label of Claim 1 wherein the patch layer is composed of substantially translucent paper glassine.

Sub F
5. The form with integrated label of Claim 1 wherein the patch layer is composed of a substantially translucent polyester film.

Sub A1
6. The form with integrated label of Claim 1 wherein the patch layer is composed of an opaque material and is sized and offset in relation to the die cut in the form

5 layer such that the distance between an edge of the patch layer and a corresponding edge of the form layer portion is greater than that between the other corresponding edges, such that when the label is removed, the adhesive layer exposed on the bottom side of the patch layer is wider along one edge of the patch layer than along the other edges.

10. The form with integrated label of Claim 1 wherein the patch layer is sized and offset in relation to the die cut in the form layer such that the distance between an edge of the patch layer and a corresponding edge of the form layer portion is less than that between the other corresponding edges, to allow for easier removal of the label from the form

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8. The form with integrated label of Claim 1 wherein the integrated label contains a second label therein, comprising portions of the patch and adhesive layers within a second die cut extending through the patch layer and to but not through the form layer portion, the second label being removable from the integrated label and capable of being secured to a substrate by the portion of the adhesive layer.

20. The form with integrated label of Claim 1 wherein the form layer contains multiple die cuts therein defining multiple portions of the form layer within the die cuts and wherein the patch layer is adhesively but removably secured to the top surface of the form layer over the all of the die cuts and all of the form layer portions by a layer of repositionable, peelable adhesive.

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10. The form with integrated label of Claim 1 wherein at least the top surface of the form layer portion has printed indicia thereon.

11. A form with integrated label consisting essentially of:
a form layer having top and bottom surfaces and a periphery;
5 at least one die cut through the top and bottom surfaces within the periphery of the form layer, defining at least one portion of the form layer within the die cut;
a patch layer, having a periphery and top and bottom surfaces;
a layer of repositionable, peelable adhesive wherein the bottom surface of the patch layer is adhesively but removably secured to the top surface of the form layer 10 over the entire die cut and the entire form layer portion;
the patch layer, adhesive layer and form layer portion comprising an integrated label; and
wherein the adhesive layer has a greater affinity for the bottom surface of the patch layer than the top surface of the form layer such that when the label is removed 15 from the form, the portion of the adhesive layer that is not between the patch layer and the form layer portion is exposed and stays adhered to the bottom surface of the patch layer.

Sub B3
12. A form with integrated fold-over card intermediate comprising:
a form layer having top and bottom surfaces and a periphery;
20 at least one die cut through the top and bottom surfaces of the form layer within the periphery of the form layer defining at least one portion of the form layer within the die cut;
a patch layer, having first and second halves, a periphery and top and bottom surfaces;

a layer of repositionable, peelable adhesive wherein the bottom surface of the first half of the patch layer is adhesively but removably secured to the top surface of the form layer over the entire die cut and the entire form layer portion;

the second half of the patch layer being a mirror image of the first half of the

5 patch layer and the bottom surface of the second half of the patch layer being secured to the top surface of the form layer by the adhesive layer over neither the die cut nor the form layer portion;

the patch layer, adhesive layer and form layer portion comprising the fold-over card intermediate;

10 wherein the adhesive layer has a greater affinity for the bottom surface of the patch layer than the top surface of the form layer such that when the fold-over card intermediate is removed from the form layer, the portion of the adhesive layer that is not between the patch layer and the form layer portion is exposed and stays adhered to the bottom surface of the patch layer;

15 wherein once removed from the form layer, the fold-over card intermediate can be folded in half, thus securing the first half and second half of the patch layer together by the adhesive layer and enclosing the form layer portion between the folded halves of the patch layer.

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20 13. The form with integrated fold-over card intermediate of Claim 12 further comprising at least one second die cut in the form layer defining at least one second portion of the form layer, the second die cut and second form layer portion disposed beneath the second half of the patch layer, such that the second form layer portion is secured to the bottom surface of the second half of the patch layer by the adhesive layer and becomes part of the fold-over card intermediate and, upon removal of the

intermediate from the form layer, the second form layer portion is enclosed along with the first form layer portion when the card intermediate is folded in half.

14. The form with integrated fold-over card intermediate of Claim 12 or 13 wherein the patch layer contains a line of perforations between the halves of the patch layer along which the card intermediate is folded after removal from the form layer.

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15. The form with integrated fold-over card intermediate of Claim 12 or 13 wherein at least the top and bottom surfaces of the form layer and the top surface of the patch layer are capable of accepting printed indicia thereon.

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16. The form with integrated fold-over card intermediate of Claim 12 or 13 wherein the patch layer is composed of an at least substantially translucent material.

17. The form with integrated fold-over card intermediate of Claim 12 or 13 wherein the patch is composed of a substantially translucent paper glassine material.

18. The form with integrated fold-over card intermediate of Claim 12 or 13 wherein the patch layer is composed of a substantially translucent polyester film material.

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19. The form with integrated fold-over card intermediate of Claim 12 or 13 further comprising:

an area of exposed adhesive attached to the patch layer within the card intermediate defined by a die cut within at least one of the form layer portions, the die cut defining a section of the form layer removable from the card intermediate;

20 wherein the section of form layer is removable by peeling the section from the adhesive layer thereby creating the exposed area of the adhesive layer; and

wherein the die cut is of a predetermined size and shape sufficient to make the area of exposed adhesive of sufficient size and shape that an article placed in or over the area can be viewed through the area and the patch layer.

20. The form with integrated fold-over card intermediate of Claim 19 wherein the die cut defining the area of exposed adhesive is the same die cut that defines the form layer portion.

21. The form with integrated fold-over card intermediate of Claim 12 wherein at least the top and bottom surfaces of the form layer portion have printed indicia thereon.

22. The form with integrated fold-over card intermediate of Claim 13 wherein the top surface of the form layer portions have printed indicia thereon.

23. The form with integrated fold-over card intermediate of Claim 11 or 12 wherein the form layer contains multiple die cuts therein defining multiple portions of the form layer beneath the halves of the patch layer.

24. A form with integrated fold-over card intermediate consisting essentially of:
a form layer having top and bottom surfaces and a periphery;
at least one die cut through the top and bottom surfaces of the form layer within the periphery of the form layer defining at least one portion of the form layer within the die cut;
a patch layer, having first and second halves, a periphery and top and bottom surfaces;
a layer of repositionable, peelable adhesive wherein the bottom surface of the first half of the patch layer is adhesively but removably secured to the top surface of the form layer over the entire die cut and the entire form layer portion;
the second half of the patch layer being a mirror image of the first half of the patch layer and the bottom surface of the second half of the patch layer being secured to the top surface of the form layer by the adhesive layer over neither the die cut nor the form layer portion;

the patch layer, adhesive layer and form layer portion comprising the fold-over card intermediate;

wherein the adhesive layer has a greater affinity for the bottom surface of the patch layer than the top surface of the form layer such that when the fold-over card

5 intermediate is removed from the form layer, the portion of the adhesive layer that is not between the patch layer and the form layer portion is exposed and stays adhered to the bottom surface of the patch layer;

wherein once removed from the form layer, the fold-over card intermediate can be folded in half, thus securing the first half and second half of the patch layer

10 together by the adhesive layer and enclosing the form layer portion between the folded halves of the patch layer.

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